## **TECHNICAL DATA SHEET**

# ADVA® CAST 630

High Range Water Reducing Admixture



### **DESCRIPTION**

ADVA® CAST 630 is a polycarboxylic high range water-reducing admixture. ADVA® CAST 630 contains no added Chloride and no TEA.

ADVA $^{\circ}$  CAST 630 is specially designed for producing superior high early strength concrete in precast applications. ADVA $^{\circ}$  CAST 630 complies with AS 1478.1-2000, Type HWR.

### **BENEFITS**

- Superior early strength enhancement
- Slump retention
- High workability, ideal for precast applications
- Superior surface finish without stickiness, tearing or spotty set
- Superior water reduction with upto 40% possibility
- Optimise precast concrete production, removes need for heat curing to gain high early strength
- Reduced costs and increased productivity

### **APPLICATION**

- Low water-cement ratios in low to high slump ranges
- Precast structural elements

## **INDICATIVE INFORMATION**

Product Nature	liquid
Color	Yellow
Lifetime	12 months
Specific gravity (kg)	1,060 ± 0,020
pH	5,50 ± 0,50

## **PACKAGING**

- Bulk
- IBC 1000L
- 205 L Drum
- Pail

### METHOD OF USE

#### Dosage:

Dosage rates of ADVA $^{\circ}$  CAST 630 can vary with type of applications, but normally ranges from 300 to 1,000 ml / 100 kg of cementitious material. In most instances, the dose of 400 to 800 ml / 100 kg of cementitious material is sufficient. Should conditions require using more than recommended dosage rates, please consult your local Chryso representative.

#### Equipment:

Please contact your local Chryso representative for further information regarding the dispensing equipment for this product.

### **COMPATIBILITY**

- Water-reducers or accelerators
- Specialty admixtures like DCI® corrosion inhibitor and ECLIPSE® shrinkage-reducing admixture
- When using admixtures in combination, each admixture should be added separately to the mix

## **PRECAUTIONS**

- ADVA® CAST 630 contains no flammable ingredients
- ADVA® CAST 630 will begin to freeze at approximately 0°C, but will return to full strength after thawing and thorough agitation
- In storage, and for proper dispensing, ADVA® CAST 630 should be maintained at temperatures above 0°C

### SAFETY

Prior to any use, please read carefully the Safety Data Sheet (SDS).

